

Abstract

Described is a filter bag for a vacuum cleaner which may include a tubular bag with a closed free end area and an opposed, at least partially closed area as well as with a retaining plate.

- 5 The bag is made from a bag material having at least one non-woven layer, and the at least partially closed area is folded forming a bottom. Plies of the bag material which lie the one above the other are formed in areas, and is at least partially closed by a weld seam extending centrally in the bottom, the plies of the bag
- 10 material which lie the one above the other being at least partially connected to one another.